

## High Speed Double Twist Bunching Machine (650mm)



Full automatic double-twist type wire twist machine, strengthening design of the traction system, can twist 6mm<sup>2</sup> copper wire, it can also apply on the core wire pair twisted or small core wire cabling.



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### TECHNICAL SPECIFICATIONS AND PARAMETERS

MODEL	TKS-650
Wire spool Max size(Dia x length)	Φ630×400
Twisted copper wire Max section	1.5mm <sup>2</sup> -6mm <sup>2</sup>
Twisted copper diameter	0.23-0.64
Twist pitch range	26.19mm - 75mm
Twisting direction	"S" or "Z" direction
Twist bow RPM	0-1800
Twist bow material	Spring steel tape
Injection Rate	84 cc/s
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conductor elements on bow	Porcelain or porcelain + pulley guide
Motor	7.5kw
Take-up tension mechanism	Spring clutch control
Wire spool up fall structure	electrical-hydraulic
Bearing use Japan NSK	automatic lubrication
Spindle height	860mm
Machine size	L3000mm×W1500mm×H1660mm
Machine net weight	2920 KG
Power	3 Phase 380V, 50Hz
Machine installation place altitude	≤1000mm
Machine room temperature	≤40°C
Input wire direction	Machine right wire input